
Innovation, Research and Development Management

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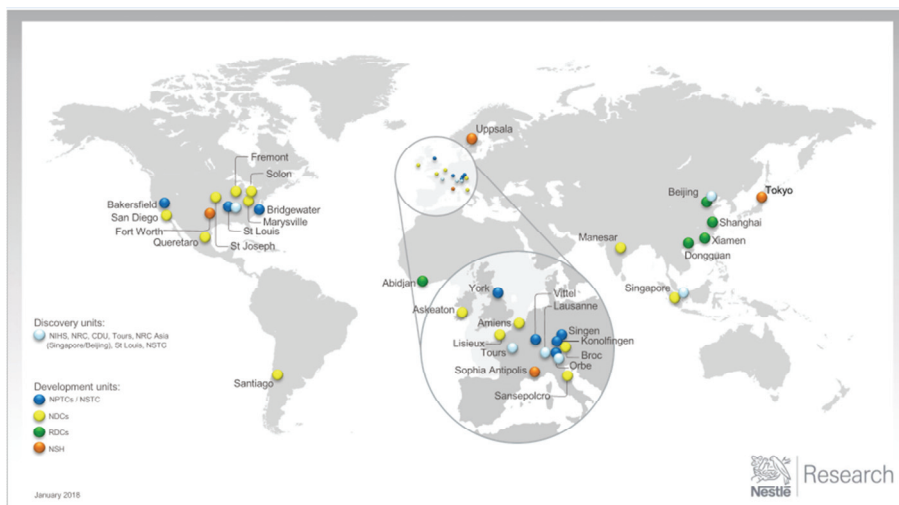


Figure 1.1. Map of the Nestlé group's R&D center locations