

## Table of Contents

<b>Preface</b> . . . . .	xi
<b>Chapter 1. Grain Boundary Structures and Defects</b> . . . . .	1
Jany THIBAULT-PENISSON and Louisette PRIESTER	
1.1. Equilibrium structure of grain boundaries . . . . .	1
1.1.1. Geometric description and elements of bicrystallography . . . . .	2
1.1.2. Grain boundary structure in terms of intrinsic dislocations. . . . .	6
1.1.3. Grain boundary atomic structure – structural unit model . .	10
1.1.4. Energetic atomic description. . . . .	15
1.2. Crystalline defects of grain boundaries. . . . .	18
1.2.1. Point defects – intergranular segregation . . . . .	19
1.2.2. Linear defects: extrinsic dislocations . . . . .	29
1.2.3. Volume defects – grain boundary precipitation . . . . .	38
1.3. Conclusion . . . . .	41
1.4. Bibliography . . . . .	42
<b>Chapter 2. Elementary Grain Boundary Deformation Mechanisms</b> . . . . .	47
Jean-Philippe COUZINIE and Louisette PRIESTER	
2.1. Dislocation in close proximity to a grain boundary . . . . .	48
2.2. Elastic interaction between dislocations and grain boundaries: image force . . . . .	49

2.3. Short range (or core) interaction between dislocations and grain boundaries . . . . .	52
2.3.1. Geometric and energetic criteria for slip transmission . . . . .	54
2.3.2. Elementary mechanisms of dislocations at grain boundaries . . . . .	57
2.3.3. Atomic scale simulations of interaction mechanisms between dislocations and grain boundaries . . . . .	64
2.3.4. Experimental observations of interaction mechanisms . . . . .	69
2.3.5. Elastic stress fields associated with extrinsic dislocations. . . . .	77
2.4. Relaxation of stress fields associated with extrinsic dislocations . . . . .	81
2.4.1. Relaxation processes in a grain boundary. . . . .	82
2.4.2. Evolution of stress fields with relaxation time. . . . .	84
2.4.3. Experimental studies of grain boundary relaxation phenomena . . . . .	86
2.4.4. Conclusion . . . . .	96
2.5. Relationships between elementary interface mechanisms and mechanical behaviors of materials. . . . .	98
2.6. Bibliography . . . . .	102
<b>Chapter 3. Grain Boundaries in Cold Deformation . . . . .</b>	<b>109</b>
Colette REY, Denis SOLAS and Olivier FANDEUR	
3.1. Introduction . . . . .	109
3.2. Plastic compatibility and incompatibility of deformation at grain boundaries . . . . .	111
3.2.1. General points . . . . .	111
3.2.2. Calculation of incompatibilities in a bicrystal . . . . .	116
3.3. Internal stresses in polycrystal grains. . . . .	117
3.3.1. Notions of crystalline plasticity, single crystal behavior for use in polycrystalline models . . . . .	118
3.3.2. Internal stresses in polycrystals . . . . .	122
3.3.3. Stress relaxation mechanisms . . . . .	125
3.4. Modeling local mechanical fields using the finite element method (FEM) . . . . .	129
3.4.1. Aggregates . . . . .	130
3.4.2. From single crystal to polycrystal using finite transformations . . . . .	131

3.4.3. Identification of the constitutive and hardening law parameters . . . . .	134
3.4.4. Examples of local mechanical fields proposed by the polycrystalline models. . . . .	135
3.5. Hall-Petch's law, geometrically necessary dislocations . . . . .	139
3.5.1. Definition. . . . .	139
3.5.2. Modeling the grain size effect in polycrystals, comparison with experiments . . . . .	140
3.6. Sub-grain boundaries and grain boundaries in deformation and recrystallization . . . . .	145
3.6.1. Deformation sub-boundaries and grain boundaries. . . . .	145
3.6.2. Recrystallization sub-grain boundaries . . . . .	146
3.7. Conclusion . . . . .	155
3.8. Bibliography . . . . .	156
<b>Chapter 4. Creep and High Temperature Plasticity: Grain Boundary Dynamics . . . . .</b>	<b>165</b>
Sylvie LARTIGUE-KORINEK and Claude Paul CARRY	
4.1. Introduction . . . . .	165
4.2. Grain boundaries and grain growth . . . . .	168
4.2.1. Kinetics and grain growth law. . . . .	169
4.2.2. Grain boundary segregation and precipitation – influence on the boundary mobility . . . . .	171
4.3. Grain boundaries and creep: mechanisms and phenomenological laws . . . . .	174
4.3.1. Grain boundary mechanisms. . . . .	175
4.3.2. Creep models and kinetics . . . . .	183
4.3.3. Constitutive creep laws and deformation mechanism maps . . . . .	189
4.3.4. Limit of the models, grain boundaries chemistry and creep . . . . .	193
4.4. Grain boundaries and superplasticity . . . . .	197
4.4.1. Phenomenology and microstructural mechanisms . . . . .	197
4.4.2. The different models. . . . .	202
4.4.3. Grain growth and superplastic deformation . . . . .	206
4.5. Prospects: creep of nanograined materials. . . . .	208
4.6. Bibliography . . . . .	209

<b>Chapter 5. Intergranular Fatigue</b> . . . . .	217
André PINEAU and Stephen ANTOLOVICH	
5.1. Introduction . . . . .	217
5.2. Low temperature intergranular fatigue . . . . .	221
5.2.1. Several scales to be considered to explain intergranular fatigue . . . . .	221
5.2.2. Study of $\alpha$ iron and of other BCC metals and metallic alloys . . . . .	222
5.2.3. Intergranular fatigue of FCC metals and metallic alloys . . . . .	234
5.3. High temperature fatigue . . . . .	252
5.3.1. General information . . . . .	252
5.3.2. Austenitic stainless steels . . . . .	254
5.3.3. Nickel-based superalloys . . . . .	260
5.4. Conclusion . . . . .	271
5.5. Acknowledgements . . . . .	272
5.6. Bibliography . . . . .	272
<b>Chapter 6. Intergranular Segregation and Crystalline Material Fracture</b> . . . . .	281
Anna FRACZKIEWICZ and Krzysztof WOLSKI	
6.1. Grain boundaries and fracture . . . . .	282
6.1.1. Fracture parameters – different types of fracture . . . . .	282
6.1.2. Intergranular fracture . . . . .	285
6.2. Intergranular segregation . . . . .	286
6.2.1. The origin of segregation . . . . .	286
6.2.2. Thermodynamics of equilibrium segregation – existing models . . . . .	287
6.2.3. General characteristics of intergranular equilibrium segregation . . . . .	294
6.2.4. Non-equilibrium segregation . . . . .	295
6.2.5. Heterogeneity of the intergranular segregation: effects of the grain boundary structure . . . . .	295
6.3. Segregation and intergranular fracture . . . . .	297
6.3.1. Intergranular embrittlement mechanisms . . . . .	297
6.3.2. From embrittling segregations to strengthening segregations . . . . .	302
6.4. Intergranular fracture induced by liquid metals . . . . .	308

6.4.1. Phenomena occurring under contact with a liquid metal . . . . .	308
6.4.2. Liquid metal embrittlement . . . . .	309
6.4.3. Intergranular penetration . . . . .	311
6.4.4. Intergranular diffusion in the case of the Cu-Bi system . . .	312
6.4.5. Intergranular wetting in the case of the Ni-Bi system . . . .	313
6.4.6. Intergranular penetration mechanism . . . . .	317
6.4.7. Case of the Al-Ga system. . . . .	319
6.4.8. Conclusion . . . . .	320
6.5. General conclusion . . . . .	320
6.6. Bibliography . . . . .	321
<b>APPENDICES . . . . .</b>	<b>327</b>
<b>Appendix 1. Bicrystallography and Topological Characterization of Interfacial Defects . . . . .</b>	<b>329</b>
Sylvie LARTIGUE-KORINEK and Louissette PRIESTER	
<b>Appendix 2. Appendices of Chapter 3. . . . .</b>	<b>333</b>
Colette REY, Denis SOLAS and Olivier FANDEUR	
A2.1. Notations . . . . .	333
A2.2. Infinitesimal deformations . . . . .	334
A2.2.1. Plastic deformation and rotation . . . . .	334
A2.3. Finished transformations . . . . .	335
A2.3.1. Geometry. . . . .	335
A2.3.2. Kinematics. . . . .	336
A2.4. Incompatibility in finished transformations. . . . .	337
A2.5. Calculation of the geometrically necessary dislocation densities . . . . .	338
<b>List of Authors . . . . .</b>	<b>341</b>
<b>Index. . . . .</b>	<b>343</b>