
Contents

Preface	xi
Acknowledgments	xiii
Chapter 1. Nuclear Non-Proliferation	1
1.1. Introduction	1
1.2. The first countries to acquire the atomic bomb	2
1.3. The NPT	4
1.3.1. The functioning of the Treaty	5
1.3.2. Revision of the NPT	5
1.3.3. Successes of the NPT	6
1.3.4. Failures of the NPT	7
1.3.5. Future nuclear-weapon states	10
1.4. Other nuclear non-proliferation treaties	10
1.4.1. The CTBT Treaty	10
1.4.2. The TPNW	11
1.4.3. The Fissile Material Cut-Off Treaty (FMCT)	12
1.4.4. Regional disarmament treaties	14
1.5. Disarmament controls	15
1.5.1. Principle and practice of disarmament controls	15
1.5.2. NPT controls	17
1.6. Actions of NGOs	25
1.6.1. The main actions of NGOs for disarmament	26
1.6.2. NGOs and the Nobel Peace Prize	28
1.7. The military denuclearization of a state	29
1.7.1. South Africa: the example of the complete denuclearization of a country	29
1.7.2. Other states that have renounced nuclear weapons	31
1.8. Conclusions	32

Chapter 2. Disarmament of Atomic Weapons	35
2.1. Introduction	35
2.2. Limitations on the number of nuclear weapons	35
2.2.1. Bilateral disarmament agreements and treaties between the Americans and Soviets	36
2.2.2. Delivery of nuclear supplies.	39
2.2.3. Controlling the delivery systems of atomic weapons	39
2.2.4. The Hague Code of Conduct (HCoC)	40
2.2.5. The disarmament of France	42
2.3. Nuclear deterrent forces	43
2.3.1. Land forces of nuclear deterrence	45
2.3.2. Air forces of nuclear deterrence	46
2.3.3. Oceanic nuclear deterrent forces	48
2.3.4. Nuclear weapon manufacturing sites	50
2.3.5. Nuclear weapon deployment and storage sites	53
2.3.6. The state of stocks of nuclear weapons and fissile materials.	56
2.4. Disarmament controls	61
2.4.1. Controls of the CTBT	61
2.4.2. Bilateral controls	62
2.5. Conclusions	62
Chapter 3. International Recommendations and National Policies in Decommissioning	65
3.1. Introduction	65
3.1.1. Definitions of terms for end-of-life operations of a BNI	65
3.1.2. Stages in the life of a BNI.	66
3.2. General principles of decommissioning and dismantling	67
3.2.1. The necessity and goals of decommissioning	67
3.2.2. IAEA recommendations	68
3.2.3. NEA work and publications.	70
3.2.4. Decommissioning and dismantling strategies	70
3.2.5. Decommissioning planning	74
3.2.6. Duration of decommissioning.	77
3.3. Lessons from the past.	78
3.3.1. Experience in decommissioning	79
3.3.2. Structuring and organization of companies	80
3.3.3. Ongoing decommissioning challenges	80
3.3.4. Management of the unexpected in dismantling	80
3.3.5. The transmission of information	80

3.4. The decommissioning and dismantling policies of the various states	81
3.4.1. US policy	82
3.4.2. Russia's policy	83
3.4.3. Germany's policy	85
3.4.4. UK policy	86
3.4.5. France's policy	88
3.4.6. China	93
3.4.7. Sweden	93
3.4.8. Japan.	95
3.4.9. Other states	95
3.5. Conclusions	99

Chapter 4. Procedures and Technologies Involved in Decommissioning	101
4.1. Introduction	101
4.2. The cost of dismantling.	101
4.2.1. International recommendations	102
4.2.2. The American example	105
4.2.3. The British example	106
4.2.4. The French example	108
4.2.5. The Russian example	109
4.3. The production of radioactive waste	109
4.3.1. The channels planned for the management of radioactive waste	110
4.3.2. Material release thresholds	112
4.4. The environmental and health risks of dismantling	114
4.4.1. Assessment of environmental and health risks during decommissioning	115
4.4.2. Environmental impact studies.	117
4.4.3. Total remediation of the site	119
4.4.4. Health impacts of decommissioning	123
4.4.5. Social impacts of decommissioning	124
4.4.6. Regulatory provisions	126
4.5. Nuclear decommissioning techniques.	127
4.5.1. Cutting techniques	127
4.5.2. Decontamination techniques	128
4.5.3. Automation or remote operation	129
4.5.4. Remediation processes for civil engineering structures	129
4.5.5. The main demolition techniques	130

4.6. Technical innovations in nuclear decommissioning	131
4.6.1. Research and development policies in the field of decommissioning	131
4.6.2. Industrial organization in the field of nuclear decommissioning	133
4.6.3. Management of radioactive contamination	134
4.6.4. Numerical simulations in the field of nuclear decommissioning	136
4.6.5. Cutting of large parts.	139
4.6.6. Automation in the field of nuclear decommissioning.	140
4.6.7. Estimating radiation doses.	142
4.7. Conclusions	142
Chapter 5. The Dismantling of Military Nuclear Facilities.	145
5.1. Introduction	145
5.2. The decommissioning of military plants at the beginning of the nuclear fuel cycle.	146
5.2.1. The decommissioning of military uranium enrichment plants	146
5.2.2. Decommissioning of plutonium-producing reactors	150
5.2.3. Decommissioning of tritium-producing reactors	157
5.2.4. Decommissioning of fissile fuel fabrication plants	158
5.3. The decommissioning of military spent fuel reprocessing plants.	159
5.3.1. The dismantling of US reprocessing plants	160
5.3.2. The UP1 plant in Marcoule, France	160
5.3.3. The dismantling of other military reprocessing plants around the world	163
5.4. Decommissioning and decontamination of military sites	163
5.4.1. US military facilities.	164
5.4.2. The dismantling of Soviet and Russian military nuclear facilities.	174
5.4.3. The dismantling of French military nuclear facilities.	176
5.4.4. The decontamination of the British site of Maralinga	178
5.5. The destruction of atomic weapons and their vectors	178
5.5.1. The deconstruction of atomic bombs	178
5.5.2. American disarmament	179
5.5.3. Russian disarmament: international collaboration	180
5.5.4. Disarmament of submarines and other military nuclear vessels	181
5.5.5. Denuclearization of rocket bases	190
5.6. Conclusions	191
Chapter 6. The Dismantling of Electronuclear Reactors.	193
6.1. Introduction	193
6.1.1. The various types of electronuclear reactors.	194
6.2. The dismantling of graphite-moderated reactors.	195
6.2.1. Decommissioning of French nuclear power reactors (UNGG)	195
6.2.2. The dismantling of British reactors.	200
6.2.3. The dismantling of the RBMK sector	202

6.3. The dismantling of the pressurized water system (PWR)	203
6.3.1. The dismantling of German reactors	204
6.3.2. The dismantling of American reactors	205
6.3.3. The dismantling of French reactors.	206
6.3.4. Reactor decommissioning in other countries	207
6.3.5. The dismantling of WWER reactors	207
6.4. Dismantling the heavy water sector	210
6.5. Dismantling of the boiling water reactor sector	212
6.6. Dismantling following a nuclear accident	217
6.6.1. IAEA and NEA recommendations	220
6.6.2. The dismantling of Three Mile Island	221
6.6.3. The dismantling of Chernobyl	222
6.6.4. The decommissioning of Fukushima	223
6.6.5. Decommissioning of other damaged nuclear facilities	224
6.7. Future reactor shutdowns.	225
6.8. Conclusions	227
Chapter 7. The Decommissioning of Research Reactors and Other Basic Nuclear Facilities	229
7.1. Introduction	229
7.2. The dismantling of experimental reactors around the world	230
7.2.1. The main roles of experimental reactors	230
7.2.2. The global overview of experimental reactors.	231
7.2.3. The main types of experimental reactors.	233
7.2.4. Major incidents and accidents involving research reactors.	235
7.2.5. Cost	236
7.2.6. Some examples of the decommissioning of experimental reactors	236
7.2.7. Heavy water research reactors (HWRR).	238
7.2.8. Fast neutron reactors.	240
7.2.9. Other research reactors	240
7.3. Decommissioning and dismantling of fourth-generation reactors	242
7.3.1. The dismantling of the fast neutron reactor (FNR) industry	243
7.3.2. High-temperature nuclear reactors	247
7.3.3. The other fourth-generation sectors	248
7.4. The dismantling of first-generation prototype reactors	249
7.4.1. PWR reactors.	250
7.4.2. The dismantling of the boiling water reactor (BWR) process	252
7.4.3. The dismantling of the gas reactor sector (AGR)	252
7.4.4. Dismantling the heavy water industry	253
7.4.5. The dismantling of prototype reactors from various sectors	255

7.5. The dismantling of basic nuclear fuel cycle facilities	256
7.5.1. The dismantling of extraction mines	256
7.5.2. The dismantling of enrichment plants	257
7.5.3. The dismantling of conversion and manufacturing plants	259
7.5.4. The dismantling of reprocessing plants	260
7.6. Decommissioning of other basic nuclear facilities.	263
7.6.1. The centers of nuclear studies.	263
7.6.2. The centers of industrial operation	266
7.6.3. Service facilities	269
7.6.4. Interim nuclear waste storage centers	270
7.6.5. Other BNIs in the dismantling stage	271
7.7. Conclusions	273
General Conclusions	275
List of Acronyms	287
References	295
Index	333