
Contents

Introduction	ix
Chapter 1. Acoustic Emission: Definition and Overview	1
1.1. Overview	1
1.2. Acoustic waves.	8
1.2.1. Infinite medium: volume waves	8
1.2.2. Semi-infinite medium: surface waves	9
1.2.3. Guided waves	9
1.2.4. Anisotropic medium and wave attenuation.	10
1.3. The sensors and acquisition system.	12
1.4. Location of sources	16
1.5. The extracted descriptors from the AE signal.	21
1.5.1. Time domain descriptors	22
1.5.2. Frequency domain descriptors	26
1.5.3. Time–frequency analysis	30
1.6. The different analyses of AE data.	32
1.6.1. Conventional analysis: qualitative analysis.	32
1.6.2. Multivariable statistical analysis: application of pattern recognition techniques	42
1.7. Added value of quantitative acoustic emission	55
Chapter 2. Identification of the Acoustic Signature of Damage Mechanisms	59
2.1. Selection of signals for analysis.	59
2.2. Acoustic signature of fiber rupture: model materials	63
2.2.1. Characterization of the fiber at the scale of the bundle	64

2.2.2. At the microcomposite scale	69
2.2.3. At the minicomposite scale	72
2.3. Discrimination using temporal descriptors of damage mechanisms in composites: single-descriptor analysis	75
2.4. Identification of the acoustic signature of composite damage mechanisms from a frequency descriptor	79
2.5. Identification of the acoustic signature of composite damage mechanisms using a time/frequency analysis	81
2.6. Modal acoustic emission	82
2.7. Unsupervised multivariable statistical analysis	84
2.7.1. Damage identification for organic matrix composites	85
2.7.2. Static fatigue damage sequence identification for a ceramic matrix composite	89
2.7.3. Identification of the cyclic fatigue damage sequence for a ceramic matrix composite	92
2.7.4. Validation of cluster labeling	96
2.8. Supervised multivariable statistical analysis	100
2.8.1. Library created from data based on model materials	100
2.8.2. Library created from structured data by unsupervised classification	103
2.9. The limits of multivariable statistical analysis based on pattern recognition techniques	104
2.9.1. Performance of algorithms	105
2.9.2. Influence of the acquisition conditions and the geometry of the samples	113
2.10. Contribution of modeling: towards quantitative acoustic emission	120
Chapter 3. Lifetime Estimation	123
3.1. Prognostic models: physical or data-oriented models	125
3.2. Generalities on power laws: link with seismology	128
3.3. Acoustic energy	133
3.3.1. Definition of acoustic energy	133
3.3.2. Taking into account coupling and definition of equivalent energy	134
3.4. Identification of critical times or characteristic times in long-term tests: towards lifetime prediction	136
3.4.1. The R_{AE} emission coefficient	137

3.4.2. Optimal circle contribution: highlighting the critical region	139
3.4.3. The attenuation coefficient B	140
3.4.4. The R_{LU} coefficient for cyclic fatigue tests	142
3.4.5. The coupling between acoustic energy and mechanical energy: the Sentry function	144
3.5. Simulation of the release of energy using a power law: prediction of the rupture time	146
Conclusion	151
Bibliography	153
Index	181