Table of Contents

Introduction ix

Chapter 1. Context 1

1.1. Embedded systems 2
1.1.1. Main components of embedded systems . . 3
1.2. Memory management for decreasing power consumption, performance and area in embedded systems 4
1.3. State of the art in optimization techniques for memory management and data assignment . . 8
1.3.1. Software optimization 9
1.3.2. Hardware optimization 11
1.3.3. Data binding 16
1.3.3.1. Memory partitioning problem for low energy 17
1.3.3.2. Constraints on memory bank capacities and number of accesses to variables . . 18
1.3.3.3. Using external memory 19
1.4. Operations research and electronics 21
1.4.1. Main challenges in applying operations research to electronics 23

Chapter 2. Unconstrained Memory Allocation Problem 27

2.1. Introduction 28
2.2. An ILP formulation for the unconstrained memory allocation problem 31
2.3. Memory allocation and the chromatic number . 32
2.3.1. Bounds on the chromatic number 33
2.4. An illustrative example 35
2.5. Three new upper bounds on the chromatic number 38
2.6. Theoretical assessment of three upper bounds 45
2.7. Computational assessment of three upper bounds 49
2.8. Conclusion 53

Chapter 3. Memory Allocation Problem With Constraint on the Number of Memory Banks . . . 57

3.1. Introduction 58
3.2. An ILP formulation for the memory allocation problem with constraint on the number of memory banks 61
3.3. An illustrative example 64
3.4. Proposed metaheuristics 65
3.4.1. A tabu search procedure 66
3.4.2. A memetic algorithm 69
3.5. Computational results and discussion 71
3.5.1. Instances 72
3.5.2. Implementation 72
3.5.3. Results 73
3.5.4. Discussion 75
3.6. Conclusion 75

Chapter 4. General Memory Allocation Problem 77

4.1. Introduction 78
4.2. ILP formulation for the general memory allocation problem 80
4.3. An illustrative example 84
4.4. Proposed metaheuristics 85
4.4.1. Generating initial solutions 86
4.4.1.1. Random initial solutions 86
4.4.1.2. Greedy initial solutions 86
4.4.2. A tabu search procedure 89
4.4.3. Exploration of neighborhoods 91
4.4.4. A variable neighborhood search hybridized with a tabu search 93
4.5. Computational results and discussion 94
4.5.1. Instances used 95
4.5.2. Implementation 95
4.5.3. Results 96
4.5.4. Discussion 97
4.5.5. Assessing TabuMemex 101
4.6. Statistical analysis 105
4.6.1. *Post hoc* paired comparisons 106
4.7. Conclusion 107

Chapter 5. Dynamic Memory Allocation Problem 109

5.1. Introduction 110
5.2. ILP formulation for dynamic memory allocation problem 113
5.3. An illustrative example 116
5.4. Iterative metaheuristic approaches 119
5.4.1. Long-term approach 119
5.4.2. Short-term approach 122
5.5. Computational results and discussion 123
5.5.1. Results 124

5.5.2. Discussion 125
5.6. Statistical analysis 128
5.6.1. *Post hoc* paired comparisons 129
5.7. Conclusion 130

Chapter 6. MemExplorer: Cases Studies 131

6.1. The design flow 131
6.1.1. Architecture used 131
6.1.2. MemExplorer design flow 132
6.1.3. Memory conflict graph 134
6.2. Example of MemExplorer utilization 139

Chapter 7. General Conclusions and Future Work 147

7.1. Summary of the memory allocation problem versions 147
7.2. Intensification and diversification 149
7.2.1. Metaheuristics for memory allocation problem with constraint on the number of memory banks 149
7.2.1.1. Tabu-Allocation 149
7.2.1.2. Evo-Allocation 151
7.2.2. Metaheuristic for general memory allocation problem 151
7.2.3. Approaches for dynamic memory allocation problem 152
7.3. Conclusions 152
7.4. Future work 154
7.4.1. Theoretical perspectives 154
7.4.2. Practical perspectives 156

Bibliography 159

Index 181