

Table of Contents

Preface	ix
Chapter 1. Chemistry in the “Front End of the Line” (FEOL): Deposits, Gate Stacks, Epitaxy and Contacts	1
François MARTIN, Jean-Michel HARTMANN, Véronique CARRON and Yannick LE TIEC	
1.1. Introduction.	1
1.2. Arrangement of the gate	3
1.2.1. Generalities	3
1.2.2. Silicon nitriding processes	4
1.2.3. The introduction of the High K/metal gate stacks	6
1.2.4. Conclusion.	19
1.3. Chemistry of crystalline materials	19
1.3.1. Generalities	19
1.3.2. A few basic ideas about epitaxy	20
1.3.3. Surface preparation prior to epitaxy	24
1.3.4. Low-temperature Si and SiGe growth: the comparison of three precursors (silane, disilane and dichlorosilane)	30
1.3.5. Integration and conclusion	36
1.4. Contact areas between the gate and the “source” and “drain”	38
1.4.1. Generalities	38
1.4.2. Introduction to the conventional NiSi process for sub-90 nm nodes	40
1.4.3. Implications for the SALICIDE process of the recent technology evolutions	51
1.4.4. Conclusion.	57

1.5. General conclusion	57
1.6. List of Abbreviations	58
1.7. Bibliography	59
Chapter 2. Chemistry in Interconnects	81
Vincent JOUSSEAUME, Paul-Henri HAUMESSER, Carole PERNEL, Jeffery BUTTERBAUGH, Sylvain MAÏTREJEAN and Didier LOUIS	
2.1. Introduction.	81
2.2. Interconnects: generalities and background	83
2.2.1. What conditions are required for an interconnect?	83
2.2.2. The main technological advancements	90
2.2.3. Conclusion.	99
2.3. Dielectric deposits.	99
2.3.1. Dielectric generalities	99
2.3.2. Interline dielectrics	105
2.3.3. Barrier dielectrics.	117
2.3.4. Conclusion.	122
2.4. Deposition and properties of metal layers for interconnect structures	122
2.4.1. The manufacture of interconnect structures	123
2.4.2. The chemistry of materials and functional properties.	126
2.4.3. The chemistry of interfaces	129
2.4.4. The chemistry of metal deposition processes	130
2.4.5. Conclusion.	144
2.5. Cleaning process for copper interconnects	144
2.5.1. Introduction	144
2.5.2. Impact of corrosion in microelectronics	146
2.5.3. Electrochemical diagnostic tools.	151
2.5.4. Equipment for cleaning copper interconnections	156
2.6. General conclusions and perspectives	161
2.7. List of Abbreviations	164
2.8. Bibliography	165
Chapter 3. The Chemistry of Wet Surface Preparation: Cleaning, Etching and Drying	187
Yannick LE TIEC and Martin KNOTTER	
3.1. Introduction.	187
3.2. Cleaning.	188
3.2.1. Ammonium hydrogen peroxide mixture (APM).	188
3.2.2. Hydrochloric acid hydrogen peroxide mixture (HPM)	194
3.2.3. Sulfuric acid hydrogen peroxide mixture (SPM)	198

3.3. Wet etching	202
3.3.1. Hydrofluoric acid (HF)	202
3.3.2. Buffered oxide etchant or BOE (HF/NH ₄ F)	209
3.4. Rinsing and drying	214
3.4.1. Ultrapure water (UPW)	214
3.4.2. Drying	221
3.5. Conclusion	224
3.6. List of Abbreviations	225
3.7. Bibliography	225

Chapter 4. The Use and Management of Chemical

Fluids in Microelectronics 233

Christiane GOTTSCHALK, Kevin MCLAUGHLIN, Julie CREN, Catherine PEYNE and
Patrick VALENTI

4.1. Ultrapure water.	233
4.1.1. Parameters of UPW	234
4.1.2. UPW system unit operations	237
4.1.3. Fundamentals	242
4.1.4. Future trends.	251
4.2. Gases for semiconductors	251
4.2.1. Main gases used in the semiconductor fabrication process	252
4.2.2. Gas quality requirements for semiconductor fabrication	257
4.2.3. Implementation of gases used in the manufacturing of semiconductors	257
4.2.4. Conclusion.	268
4.3. Dissolved gases	268
4.3.1. DI-O ₃	269
4.3.2. DI-CO ₂	276
4.3.3. DO	280
4.4. High-purity chemicals	283
4.4.1. Techniques of purification for high-purity chemicals.	285
4.4.2. Handling systems for high-purity chemicals	287
4.5. Waste management	290
4.5.1. Emission guidelines	291
4.5.2. Liquid waste treatment – main technologies	293
4.5.3. Gas abatement systems	298
4.5.4. Recycling and reusing	300
4.6. List of Abbreviations	301
4.7. Bibliography	303

Chapter 5. Surface Functionalization for Micro- and Nanosystems: Application to Biosensors	309
Antoine HOANG, Gilles MARCHAND, Guillaume NONGLATON, Isabelle TEXIER-NOGUES and Francoise VINET	
5.1. Introduction.	309
5.2. Materials	310
5.2.1. Metal oxides and semiconductors	311
5.2.2. Carbon nanotubes and silicon nanowires	313
5.2.3. Metals.	314
5.2.4. Polymers	315
5.2.5. Paper and Tissues.	316
5.3. Functionalization process	317
5.3.1. Activation and cleaning treatments	317
5.3.2. Silanization processes	320
5.3.3. Sol-gel and polymer deposition techniques.	324
5.3.4. Localization processes	325
5.4. Molecule and macromolecule immobilization	332
5.4.1. Adsorption and covalent grafting	332
5.4.2. Chemical functions for covalent grafting	334
5.4.3. Applications and examples	337
5.4.4. The chemical tool box	339
5.4.5. Applications	340
5.5. Analytes capture	340
5.5.1. Example of in vitro application.	340
5.5.2. Example of in vivo application.	342
5.5.3. Detection of analytes.	344
5.6. Conclusion	348
5.7. List of Abbreviations	349
5.8. Bibliography	349
List of Authors	361
Index	363