
Contents

Introduction	ix
Chapter 1. Steel Corrosion in Reinforced Concrete	1
1.1. Introduction.	1
1.2. General corrosion theory concepts	4
1.2.1. Reversible electrode	4
1.2.2. Uniform corrosion system.	10
1.2.3. Localized (or galvanic) corrosion system.	19
1.3. Specific features of steel corrosion in concrete.	22
1.3.1. Passivation of steel in concrete	22
1.3.2. Corrosion initiation.	23
1.3.3. Evolution of the corrosion process with corrosion duration	41
1.3.4. Natural corrosion and accelerated corrosion under electrical field.	41
Chapter 2. Scale and Structural Effects on the Corrosion of Reinforced-Concrete Reinforcements	43
2.1. Introduction.	43
2.2. Influence of cracks on the corrosion process	44
2.2.1. Service cracks and their opening	44
2.2.2. Service cracks and damaging of the steel-concrete interface	46
2.2.3. Service cracks and their influence on liquid, ionic and gaseous transfers	48
2.2.4. Service cracks and their influence on the corrosion mechanism	48

2.3. Standard-based approach concerning the influence of service cracking on reinforcement corrosion in reinforced concrete	51
2.4. Defects and damaging of the steel-concrete interface	53
2.5. Influence of “structural” (concrete casting) defects on the corrosion process: experimental results	56
2.6. Steel reinforcement of structures with several reinforcement layers and macro-cell corrosion process (localized corrosion)	59
2.7. Conclusion	61
Chapter 3. Which Parameter to Quantify Corrosion Intensity?	63
3.1. Introduction.	63
3.2. Degree of local corrosion, defined as the loss of cross-section on a reinforcement (localized corrosion, LC)	65
3.3. Degree of corrosion defined as the average loss of cross-section on a reinforcement (generalized corrosion, GC)	70
3.4. Pitting factors: pf_s , pf_g , pf_{lc}	71
3.4.1. Can localized corrosion (LC) be described by a statistical law?	72
3.4.2. Field of variation of pitting factor (pf_s)	74
3.5. Conclusion: corrosion quantification	76
Chapter 4. <i>In situ</i> Corrosion Diagnosis	77
4.1. Introduction.	77
4.2. Determining steel reinforcement	78
4.3. Corrosion diagnosis using electrochemical techniques	78
4.3.1. Corrosion diagnosis using a potential mapping of the reinforcements.	78
4.3.2. Corrosion diagnosis based on a linear polarization resistance measurement	81
4.4. Quantification of corrosion rate by recording the cracks created by reinforcement corrosion	87
4.4.1. Rate of local corrosion triggering corrosion-induced cracks	87
4.4.2. Recording corrosion crack openings.	90
4.4.3. Correlation between corrosion crack openings and maximum LOCAL corrosion (localized corrosion, LC)	93

4.4.4. Correlation between corrosion crack openings and generalized corrosion (GC) across a length neighboring the spacing between the service cracks, or the shear stirrups in the absence of service cracks	95
4.4.5. Example of corrosion diagnosis based on a visual examination of the concrete surface.	97
Chapter 5. Effects of Reinforcement Corrosion on the Mechanical Behavior of Reinforced Concrete	105
5.1. Introduction.	105
5.2. Effect of corrosion on the mechanical behavior of reinforcement steel	106
5.2.1. Mechanical behavior of non-corroded steel	106
5.2.2. Mechanical behavior of corroded steel	108
5.3. Effect of corrosion on steel-concrete bond	115
5.3.1. Bond between non-corroded steel and concrete	115
5.3.2. Bond between corroded steel and concrete.	116
5.4. Effect of corrosion on the bending mechanical behavior of reinforced-concrete beams	121
5.4.1. Effect of corrosion on behavior at ULS: yielding load, bearing capacity and deflection at failure	121
5.4.2. Effect of corrosion on behavior at SLS: modification of deflections in service, redistribution of forces by steel yielding	127
5.5. Effect of corrosion on mechanical behavior with regard to the shear force of reinforced-concrete beams.	130
Chapter 6. Prediction of Bearing Capacity and Behavior in Service of Corroded Structures.	135
6.1. Introduction.	135
6.2. Framework for assessing the actual (residual) behavior of a corroded structure	136
6.3. Phenomenological study of the behavior of a reinforced-concrete beam under bending, before and after corrosion.	136
6.4. Assessment of the actual (residual) bearing capacity of a corroded structure.	138
6.4.1. Behavior before corrosion.	138
6.4.2. Behavior after corrosion.	145
6.4.3. Numerical application for corroded beam Bs04, compared to a control beam, BsT	149

6.5. Assessment of behavior in service (bending stiffness and deflections) of a corroded structure	157
6.5.1. Bending stiffness before corrosion.	158
6.5.2. Bending stiffness after corrosion	162
6.5.3. Numerical application for corroded beam Bs04, compared to a control beam, BsT	166
6.6. Conclusion	173
Chapter 7. Predicting the Service Life of Structures	175
7.1. Introduction.	175
7.2. Corrosion initiation	176
7.3. Corrosion propagation	177
7.4. Prediction of the occurrence of corrosion cracks: duration, t_c	182
7.5. Prediction of the growth in corrosion cracks in relation to the corrosion duration	183
7.6. Service-life prediction	185
7.6.1. Service Limit States	186
7.6.2. Ultimate Limit States.	189
7.6.3. Predicting service life	191
Chapter 8. Repair and Maintenance of Reinforced-Concrete Structures	193
8.1. Introduction.	193
8.2. Prevention and cathodic protection	194
8.2.1. General principals	194
8.2.2. Standards-approach context.	197
8.2.3. Discussion	198
8.3. Realkalinization and Dechlorination	201
Appendix	203
Bibliography	207
Index	221