
Contents

Foreword	ix
Philippe EUDELIN	
Preface	xi
Abdelkhalak EL HAMI, David DELAUX and Henri GRzeskowiak	
Chapter 1. Aggravated Testing	1
Henri GRzeskowiak, David DELAUX and Abdelkhalak EL HAMI	
1.1. Introduction to aggravated (or highly accelerated) testing	1
1.2. Background	1
1.3. General approach	3
1.3.1. Robustness and reliability	5
1.4. Types of products affected by aggravated tests	8
1.5. Aeronautical sector example: effect of aging on the SOA (safe operating area)	13
1.6. Typology of precipitated defects in HALT tests	14
1.7. Carrying out tests with HALT machine's pneumatic hammers: inherent particularities and precautions	16
1.8. Comparing vibration fatigue of HALT versus ALT testing	23
1.8.1. Presentation of the adopted approach	23
1.8.2. The fatigue damage spectrum	24
1.8.3. Automotive case study: inverter/converter failure	28
1.8.4. Comparison of accelerated and aggravated tests	38
1.8.5. The standards	40
1.9. References	41

Chapter 2. Fatigue Damage Analysis and Reliability Optimization of Structures Subjected to Random Vibrations	47
Ahmed YAICH and Abdelkhalak EL HAMI	
2.1. Introduction	47
2.2. Fatigue damage analysis	48
2.2.1. Formulations and developments	48
2.2.2. Fatigue damage analysis strategy	51
2.3. Reliability optimization of structures subjected to random vibrations	52
2.3.1. Deterministic design optimization	52
2.3.2. Reliability-based design optimization	53
2.3.3. Reliability optimization of structures subjected to random vibrations	62
2.4. Applications	64
2.4.1. Description of the problem	64
2.4.2. Results and discussion	67
2.5. Conclusion	71
2.6. References	72
 Chapter 3. Accelerated Testing	 77
Henri GRZESKOWIAK, David DELAUX and Abdelkhalak EL HAMI	
3.1. The different types of tests	77
3.1.1. The calculations	78
3.1.2. The simulations	78
3.1.3. The tests	79
3.1.4. Links between the three types of demonstrations	80
3.2. General information on accelerated testing	80
3.2.1. The experimental models	83
3.2.2. Statistical models	83
3.2.3. The physical models	83
3.3. The principle, methodology and implementation of accelerated testing	83
3.3.1. Definition and key concepts	84
3.3.2. Evaluating the predictive reliability of a system by performing tests	86
3.3.3. Accelerated tests (based on the physical model): example of temperature acceleration	88
3.3.4. Evaluating the predicted reliability of a system in relation to an imposed lifetime and environmental constraints	88

3.3.5. Humid heat	90
3.3.6. Temperature	91
3.3.7. Multi-stress laws	92
3.3.8. Accelerated testing in practice	92
3.3.9. Reliability assessment for wear-and-tear related failure mechanisms.	93
3.3.10. Conclusion of section.	94
3.4. The different phases of building a reliability validation plan.	95
3.5. Development of a corrosion environment test for automotive heat exchangers	97
3.6. Accelerated testing standards	107
3.7. Conclusion	109
3.8. References	109
Chapter 4. Collection of Standards NF 50-144-1 to 6: The Consideration of Environment in the Product Lifecycle	113
Henri GRZESKOWIAK, David DELAUX and Abdelkhalak EL HAMI	
4.1. Introduction.	113
4.2. Presentation of AFNOR NF 50-144-1 to 6	114
4.3. Focus on NF X50-144-3	119
4.3.1. The four steps of the methodology.	120
4.3.2. Focus on step 3: the DBM.	126
4.3.3. Focus on step 3: illustrations of the disjointed blocks method	134
4.3.4. Example of test customization for the A400 M aircraft	140
4.5. References	143
Chapter 5. Development of Vibration Specifications for Powertrain Components	145
Marco BONATO	
5.1. Introduction.	145
5.1.1. Combustion engine vibration	146
5.2. Types of vibration signals for validation testing	148
5.2.1. Conventional signals used in the automotive industry	148
5.2.2. Validation tests for engine mounted heat exchangers.	148
5.2.3. Recent developments: customizing vibration specifications.	149
5.2.4. The FFT method: test signal in PSD form and sinusoidal sweep	150
5.2.5. The customized test method.	151
5.3. Case study: vibratory specification for a water-cooled WCAC	153
5.3.1. Vibration signals: PSD and sinusoidal sweep	154

5.4. Development of a signal more representative of the real-world environment	156
5.4.1. Multi-sine sweeps over noise	157
5.4.2. Comparison with existing methods	159
5.4.3. Subsequent work	160
5.5. References	160
 Chapter 6. Improving Accelerated Reliability Testing by Using Optimized Signals	 163
Jonathan MARTINO	
6.1. Introduction	164
6.2. General considerations	165
6.2.1. Multi-sine signals	166
6.3. Kurtosis and CF	170
6.3.1. Kurtosis	170
6.3.2. Crest factor	171
6.4. Optimization of multi-sine pseudo-random signals	172
6.4.1. Controlling the CF by optimizing the phase shifts	172
6.4.2. Preliminary treatment	173
6.4.3. Analytical determination	174
6.4.4. Numerical methods	174
6.4.5. Stochastic distribution of signals with low CF	175
6.4.6. Use of optimized low-peak signals for environmental testing	176
6.4.7. Kurtosis control through non-linear manipulation	178
6.4.8. Duality between kurtosis and CF	179
6.5. Damage assessment	182
6.5.1. Fatigue damage spectrum	182
6.5.2. Reducing the test duration	186
6.5.3. Influence of signal optimization in damage assessment	186
6.6. Conclusion	192
6.7. References	193
 List of Authors	 197
 Index	 199
 Summaries of other volumes	 203